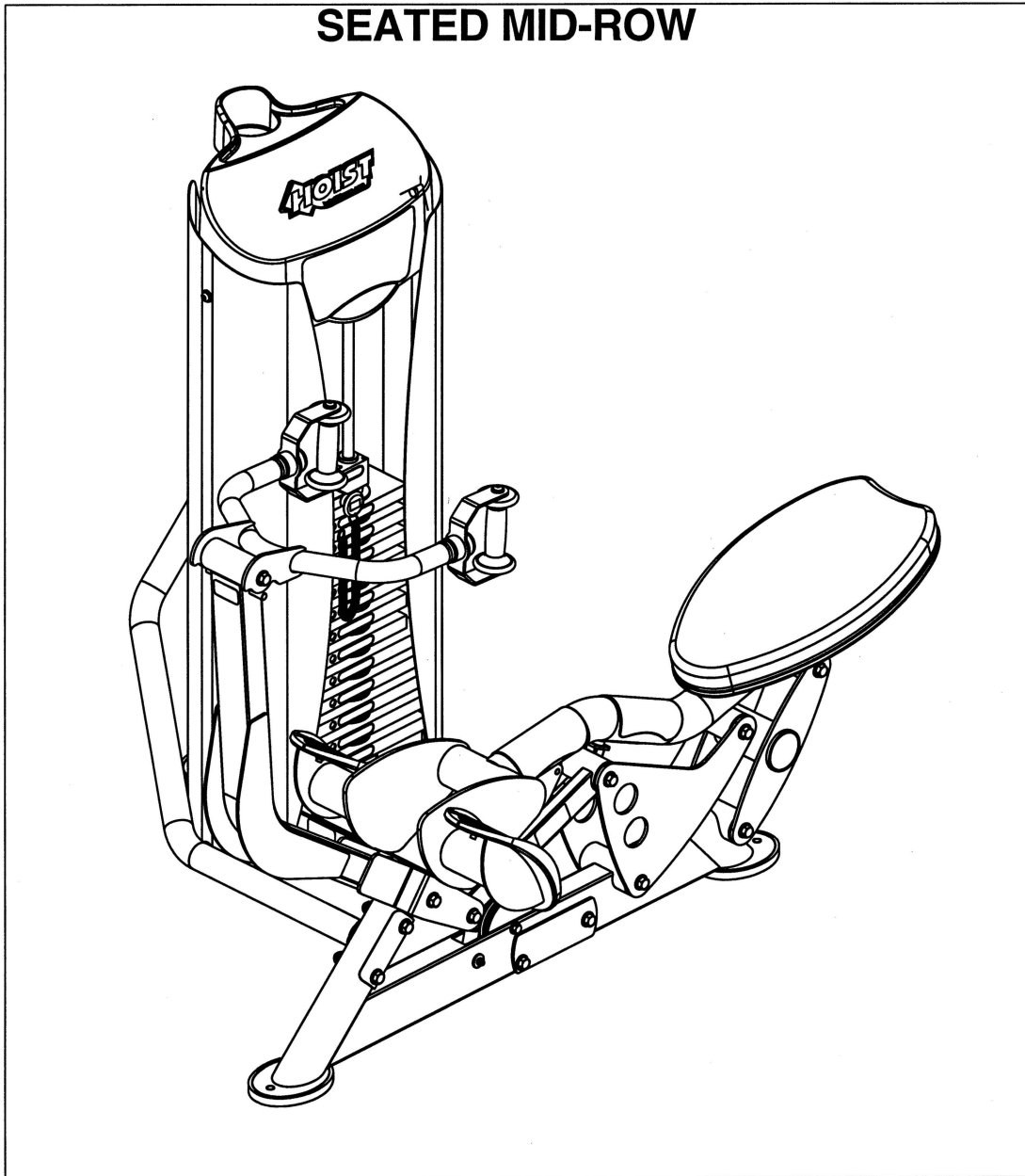


OWNER'S MANUAL



ROC-IT 203 SEATED MID-ROW



Note: Both Serial Number and Model Number are Required when Ordering Parts

RECORD SERIAL NUMBER HERE

CATALOG NUMBER

0306 - 003

Customer Service

(800) 548-5438

(858) 578-7676

Fax

(858) 578-9558

OWNER'S MANUAL

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OWNER'S MANUAL

INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only HOIST replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.

HOIST equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized HOIST dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

TOOLS REQUIRED

Ratchet Wrench

1/2", 9/16" and 3/4" Sockets

Adjustable Wrench

Rubber Mallet

Tape Measure

Level

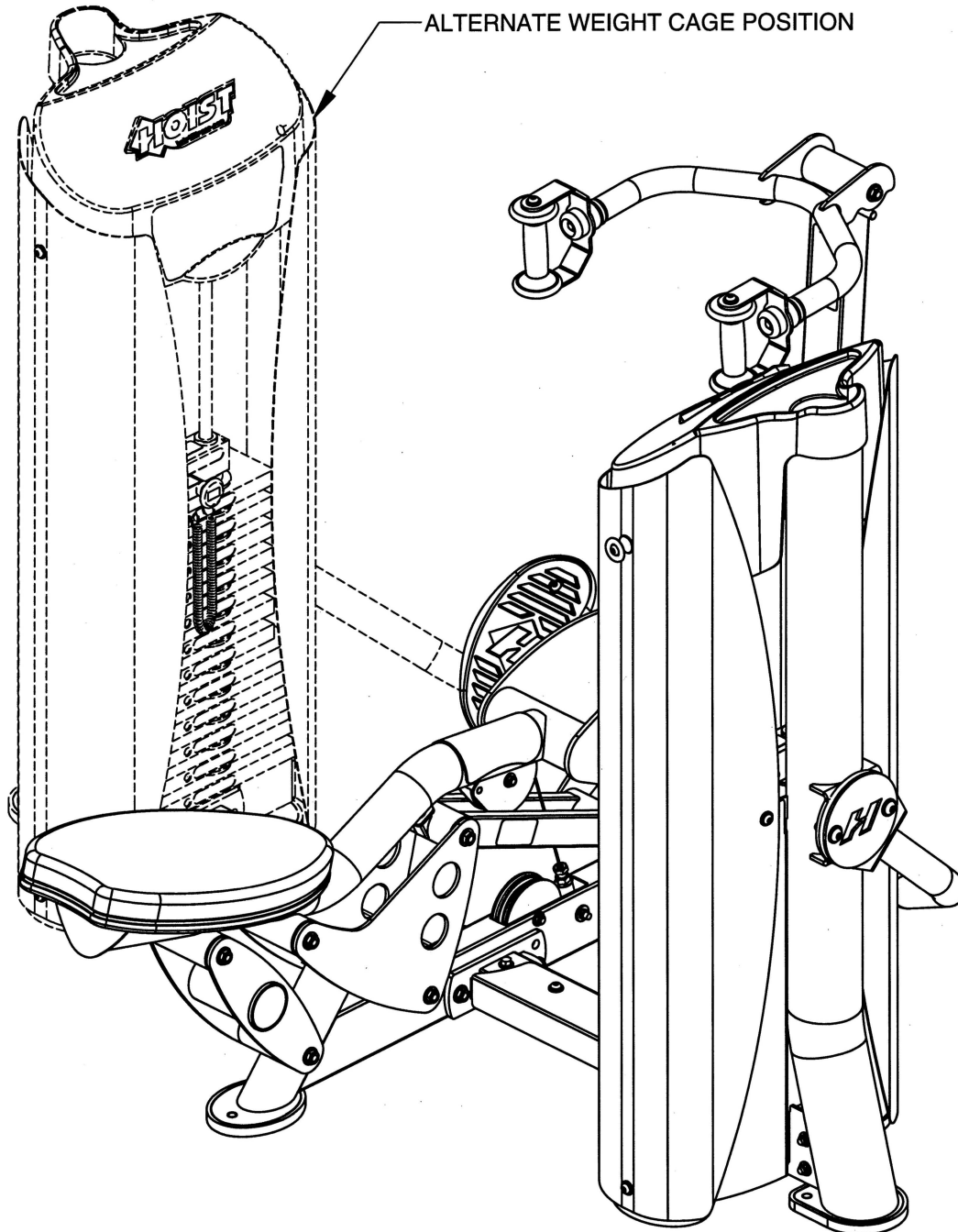
Hex Key Wrench Set

OWNER'S MANUAL

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OWNER'S MANUAL

FRAME ASSEMBLY



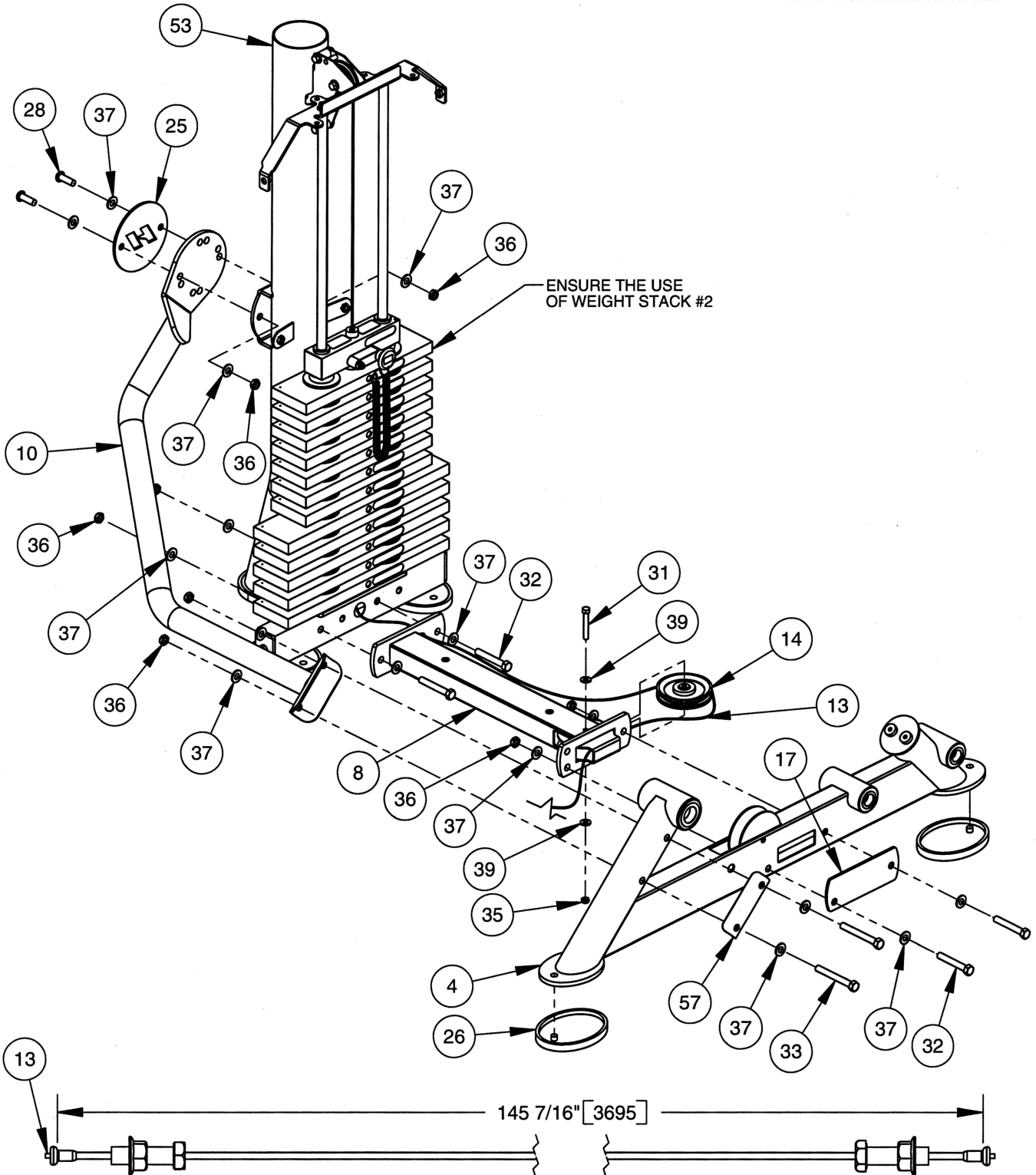
ALTERNATE POSITION

THE ROC-IT WEIGHT CAGE IS DESIGNED TO BE INSTALLED ON EITHER THE LEFT OR RIGHT SIDE OF THE ROC-IT 203 IN ORDER TO ACCOMADATE THE USER.

OWNER'S MANUAL

FRAME ASSEMBLY *ASSEMBLE WEIGHT CAGE FIRST*

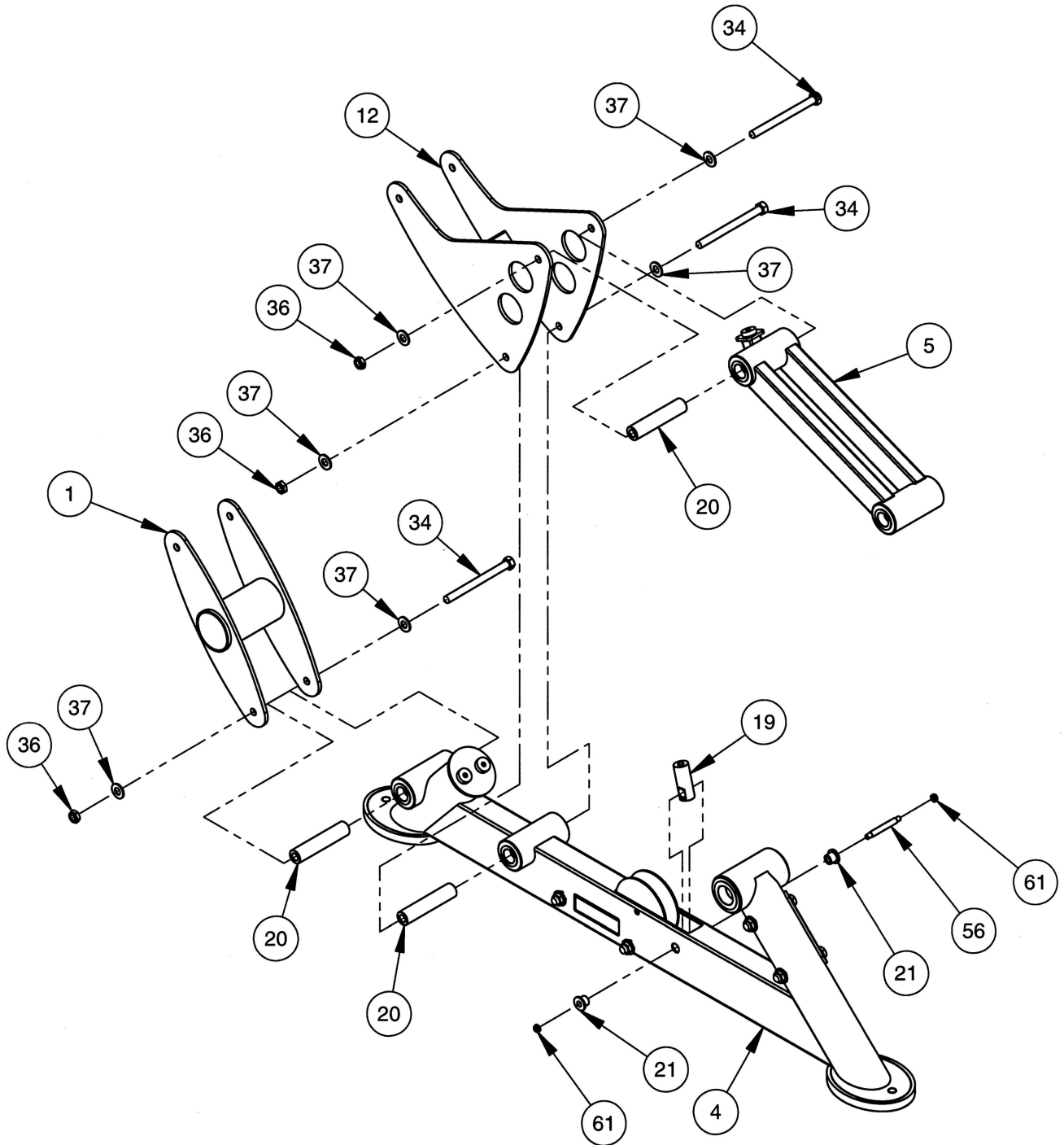
NOTES:
- HAND TIGHTEN HARDWARE.



OWNER'S MANUAL

FRAME ASSEMBLY

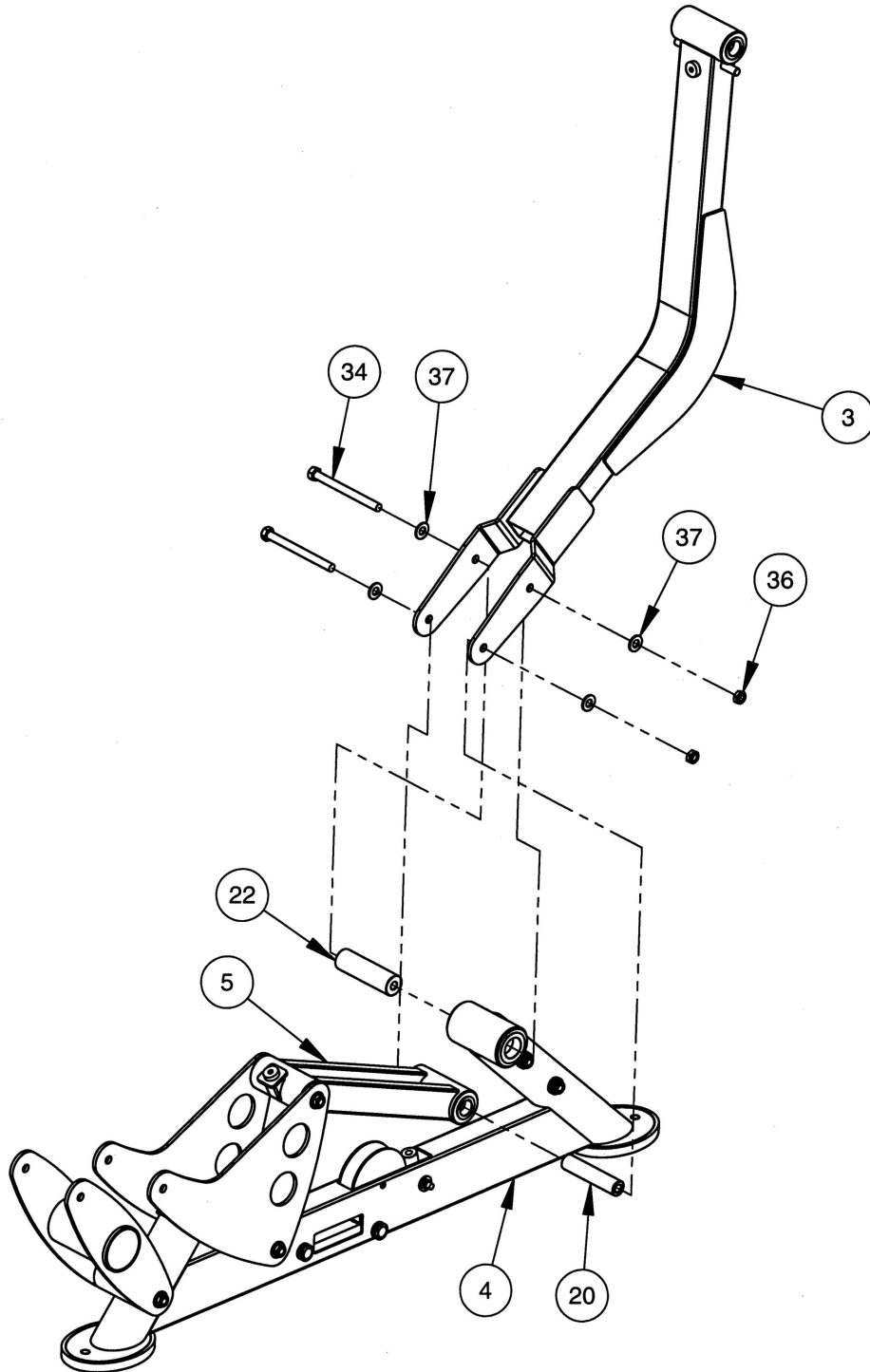
- NOTES:
- WRENCH TIGHTEN HARDWARE.
 - LOOSEN NUTS (36) ENOUGH FOR REAR (1), FRONT (5), AND MID (12) LINK ASSEMBLIES TO PIVOT FREELY.
 - SOME PARTS REMOVED FOR CLARITY.



OWNER'S MANUAL

FRAME ASSEMBLY

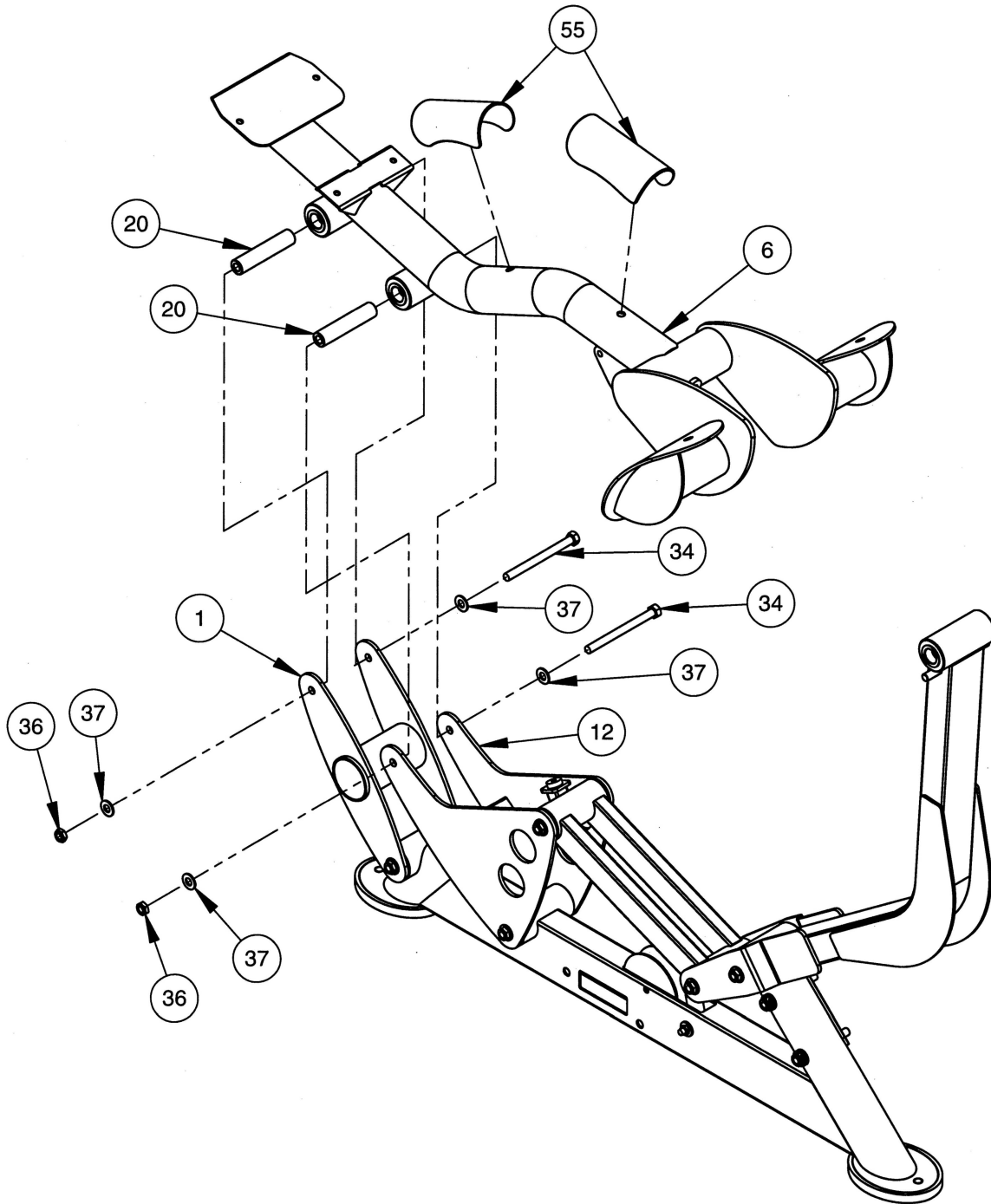
- NOTES:
- WRENCH TIGHTEN HARDWARE.
 - LOOSEN NUTS (36) ENOUGH FOR PULL ARM (3) AND FRONT LINK (5) ASSEMBLIES TO PIVOT FREELY.
 - SOME PARTS REMOVED FOR CLARITY.



OWNER'S MANUAL

FRAME ASSEMBLY

- NOTES:
- WRENCH TIGHTEN HARDWARE.
 - LOOSEN NUTS (36) ENOUGH FOR USER SUPPORT FRAME ASSEMBLY (6) TO PIVOT FREELY.
 - SOME PARTS REMOVED FOR CLARITY.



OWNER'S MANUAL

FRAME ASSEMBLY

NOTES:

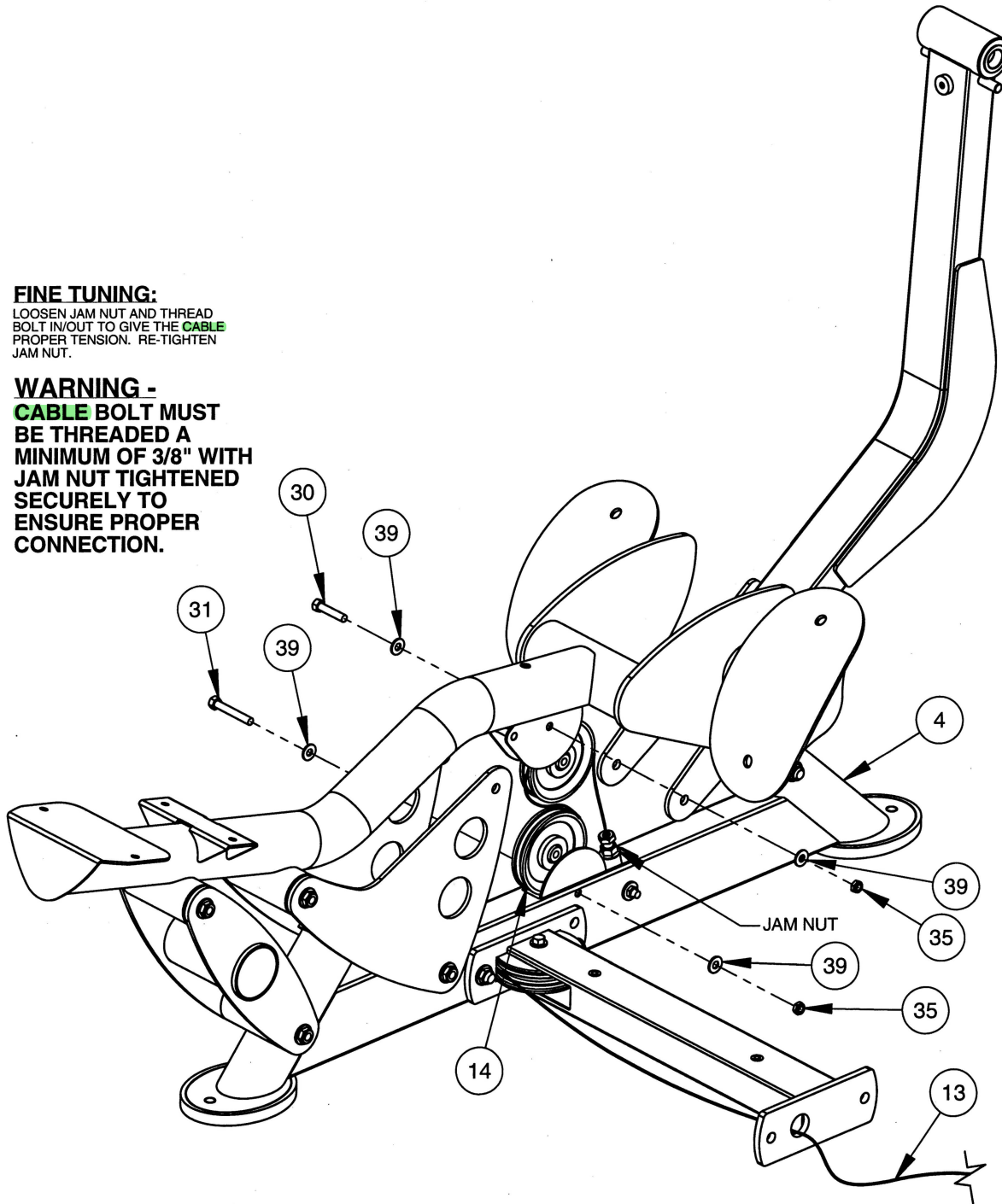
- WRENCH TIGHTEN HARDWARE.
- WRENCH TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
- INSTALL **CABLE** AND PULLEYS AT THE SAME TIME.

FINE TUNING:

LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE **CABLE** PROPER TENSION. RE-TIGHTEN JAM NUT.

WARNING -

CABLE BOLT MUST BE THREADED A MINIMUM OF 3/8" WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.

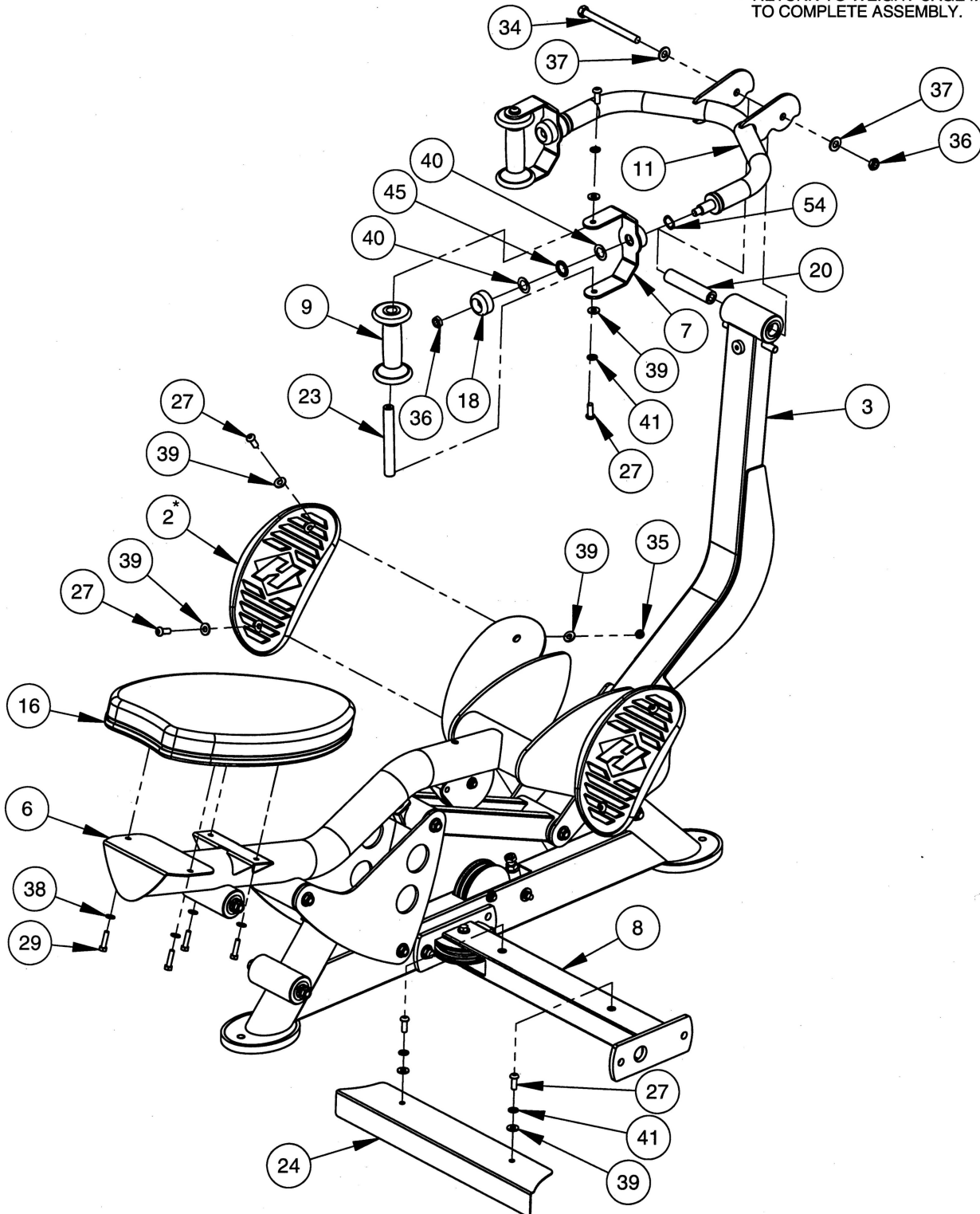


OWNER'S MANUAL

FRAME ASSEMBLY

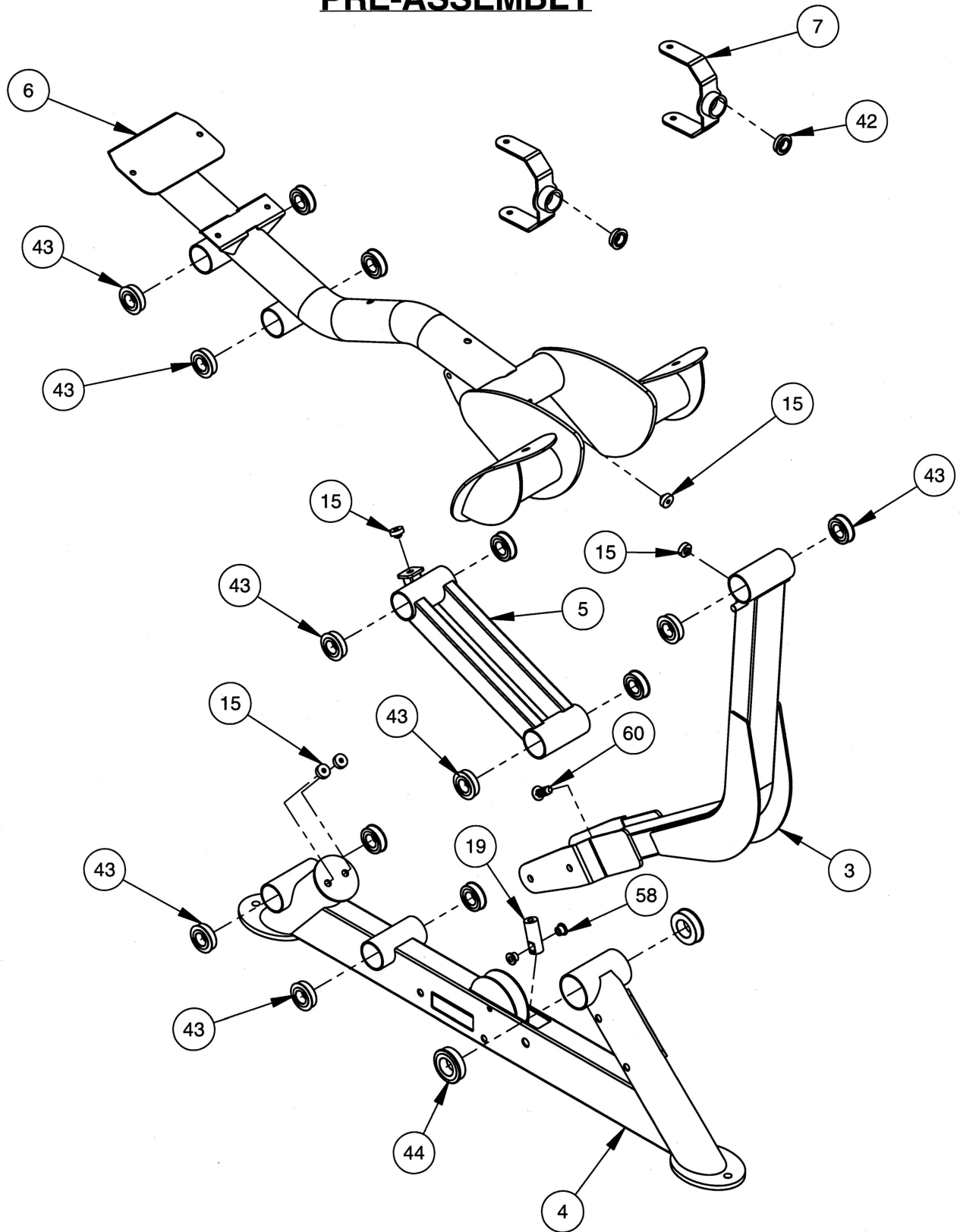
NOTES:

- WRENCH TIGHTEN HARDWARE.
- * - REPEAT ASSEMBLY FOR OPPOSITE SIDE.
- SOME PARTS NOT SHOWN FOR CLARITY.
- RETURN TO WEIGHT CAGE MANUAL TO COMPLETE ASSEMBLY.



OWNER'S MANUAL

PRE-ASSEMBLY



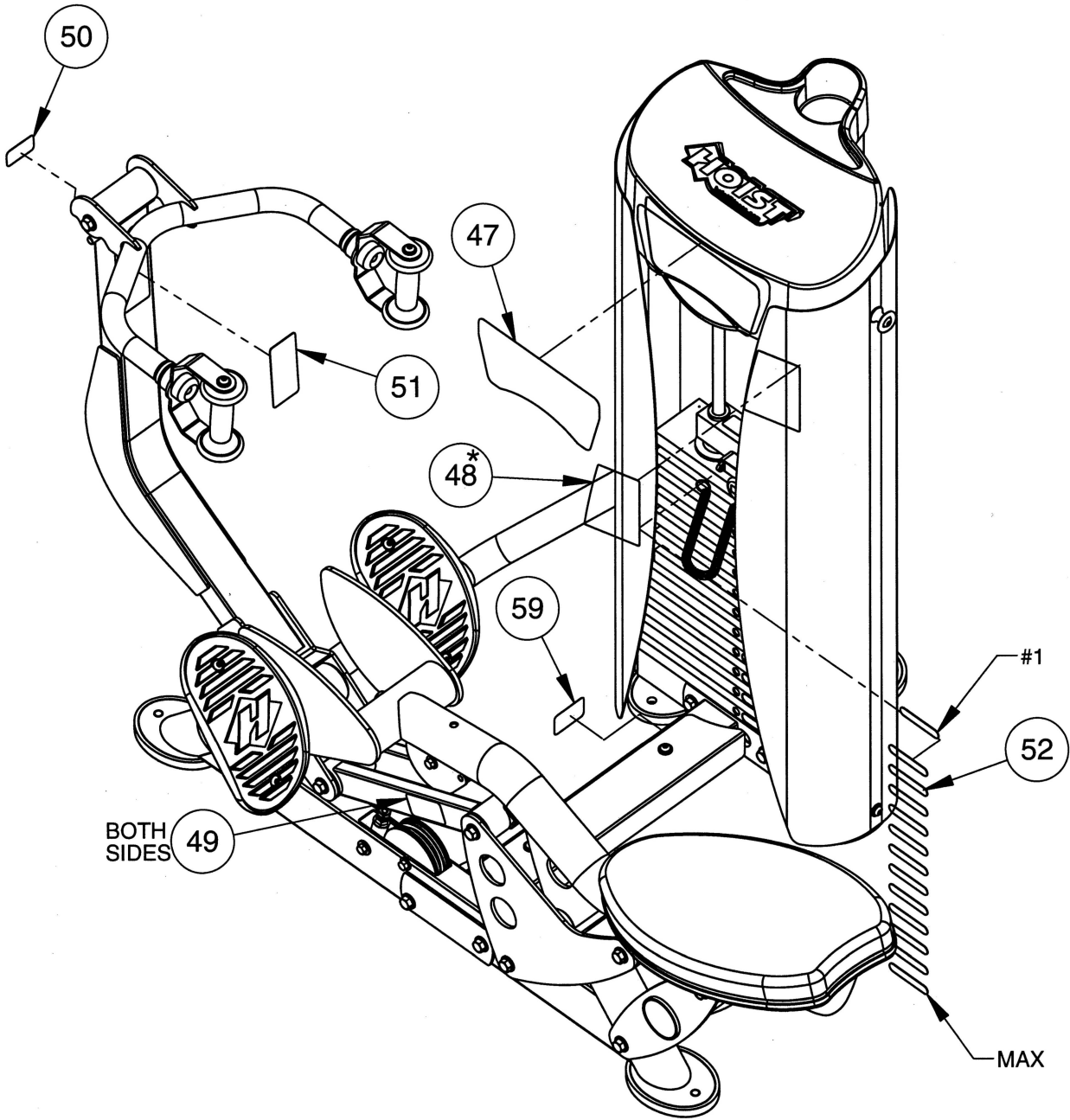
OWNER'S MANUAL

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OWNER'S MANUAL


DECAL PLACEMENT

- NOTES:
- ALL DECALS ARE CENTERED UNLESS OTHERWISE STATED.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.
* - LOWER EDGE OF DECAL, LOCATED 37.5" FROM FLOOR, SO THAT UPPER EDGE OF DECAL ALIGNS WITH LOWER EDGE OF PLASTIC CAP.

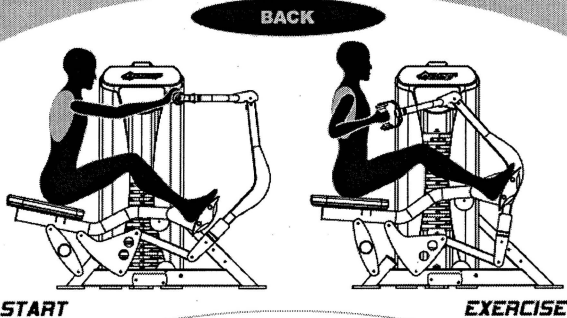


OWNER'S MANUAL

DECAL REFERENCE



MID ROW



CAUTION

- 1 Your seat is designed to move as you exercise.
- 2 Keep feet on footrests and hands on handles at all times.
- 3 Do not enter or exit the machine unless it is stationary.

INSTRUCTIONS

- 1 Sit and grasp handles.
- 2 Place feet on footrests with knees bent.
- 3 Pull handles slowly towards your torso. **EXERCISE.**
- 4 Slowly return to the start position.

021-0013305

1	5	9
2	6	10
3	7	11
4	8	12
MAX		

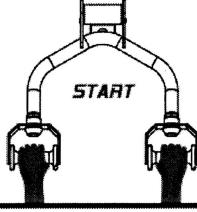


1-800-548-5438
www.hoistfitness.com
SERIAL # 00-00-000000

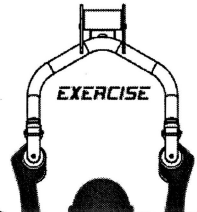
SERIAL # DECAL

021-0003422

HAND MOVEMENT



START



EXERCISE

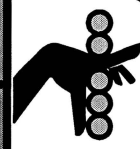
021-0003420

(kg)	DIP	(lbs)
16	1	36
21	2	47
26	3	58
31	4	69
36	5	80
41	6	91
46	7	102
51	8	113
58	9	128
65	10	143
72	11	158
78	12	173
85	MAX	188

021-0003410

WARNING

PINCH POINTS



021-0003114

CAUTION

MOVING PARTS

021-0003093

OWNER'S MANUAL

PART LIST

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	026-01X2396	REAR LINK ASSEMBLY	1
2	026-01X2402	FOOT PLATE ASSEMBLY	2
3	026-01X2457	PULL ARM ASSEMBLY	1
4	026-01X2464	BASE FRAME ASSEMBLY	1
5	026-01X2465	FRONT LINK ASSEMBLY	1
6	026-01X2466	USER SUPPORT FRAME ASSEMBLY	1
7	026-01X2469	GRIP ASSEMBLY	2
8	026-01X2581	CROSS MEMBER ASSEMBLY	1
9	026-01X2588	HAND GRIP	2
10	026-01X2604	CROSS BAR ASSEMBLY	1
11	026-01X2605	HANDLE BAR ASSEMBLY	1
12	026-01X2606	MID LINK ASSEMBLY	1
13	010-01C0353	CABLE ASSEMBLY ROC-IT 203 - 145 7/16" LG.	1
14	018-0001003	Ø4.50" CABLE PULLEY	3
15	019-0001001	PLUG BUMPER	5
16	022-01PD2056	SEAT PAD ASSEMBLY	1
17	026-01F0256	BACKING PLATE	1
18	026-01M1097	BEARING TRIM CAP	2
19	026-01M1103	THREADED CABLE ANCHOR	1
20	026-01M0660	SHAFT Ø 1.00" X 4.69" LG.	7
21	026-01M0760	HEAVY FLANGED SPACER .391" I.D. X .50" LG.	2
22	026-01M0920	SHAFT Ø 1.38" X 4.69" LG.	1
23	026-01M1041	SHAFT Ø .750" X 5.85" LG	2
24	026-01P2650	CABLE SHIELD	1
25	026-01P2653	'H' PLATE	1
26	026-01PL2122	OVAL-SHAPED RUBBER FOOT	2
27	011-0101026	3/8"-16UNC X 1.00" BHCS (WZ)	10
28	011-0101047	1/2"-13UNC X 1.50" BHCS (WZ)	2
29	011-0107011	5/16"-18UNC X 1.25" HHB (WZ)	4
30	011-0407020	3/8"-16UNC X 1.75" HHB (WZ)	1
31	011-0107032	3/8"-16UNC X 2.50" HHB (WZ)	2
32	011-0107034	1/2"-13UNC X 3.25" HHB (WZ)	4
33	011-0101070	1/2"-13UNC X 4.00" HHB (WZ)	2
34	011-0107036	1/2"-13UNC X 5.75" HHB (WZ)	8
35	012-0104008	3/8"-16 UNC THIN NYLOCK NUT (WZ)	7
36	012-0304011	1/2"-13 UNC THIN NYLOCK NUT (WZ)	18
37	013-0102003	1/2" X 27mm SAE FLAT WASHER (WZ)	32
38	013-0302008	5/16" SAE FLAT WASHER (WZ)	4
39	013-0402007	3/8" X 22mm FLAT WASHER (WZ)	20
40	014-0024004	3/4" I.D. THRUST WASHER	4

OWNER'S MANUAL

PARTS LIST CONTINUED

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
41	013-0102022	3/8" INTERNAL LOCK WASHER	6
42	014-0005001	.75" I.D. BEARING (SMALL)	2
43	014-0009007	1.00" I.D. FLANGED BALL BEARING	14
44	014-0012010	Ø 1.386" FLANGED BEARING	2
45	014-0024004	3/4" I.D. THRUST BEARING	2
46	014-0014002	3/8-16 FLUSH MOUNT INSERT	4
47	021-0013305	PLACARD ROC-IT-203 MID ROW	1
48	021-0003410	DECAL ROC-IT WEIGHT RATIO MID ROW	1
49	021-0003114	DECAL PINCH POINT 1.63" X 3.25" (HORIZONTAL)	2
50	021-0003093	DECAL MOVING PARTS (HORIZONTAL)	1
51	021-0003420	DECAL ROC-IT MID ROW HAND MOVEMENT	1
52	021-0003422	DECAL ROC-IT WEIGHT STACK (1-12)	1
53	ROC-IT WEIGHT CAGE	ROC-IT WEIGHT CAGE	1
54	013-0903008	.755" I.D. WAVE WASHER	2
55	026-01PL2179	PLASTIC SCUFF GUARD	2
56	026-01M1137	Ø 3/8" X 3 1/16" LG. CABLE ANCHOR SHAFT	1
57	026-01F0267	FLANGE	1
58	014-0101020	Ø .38" I.D. x .50" OILITE BUSHING	2
59	SERIAL # DECAL	DECAL HOIST SERIAL # 1.63" X 2.63"	1
60	026-01PL2200	PINETREE PLUG	1
61	012-0102006	5/16"-18UNC THIN NYLOCK NUT (WZ)	2

OWNER'S MANUAL

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OWNER'S MANUAL

ABBREVIATIONS

BZ = Black Zinc

WZ = White Zinc

HHB = Hex Head Bolt

FHCS = Flat Head Cap Screw

BHCS = Button Head Cap Screw

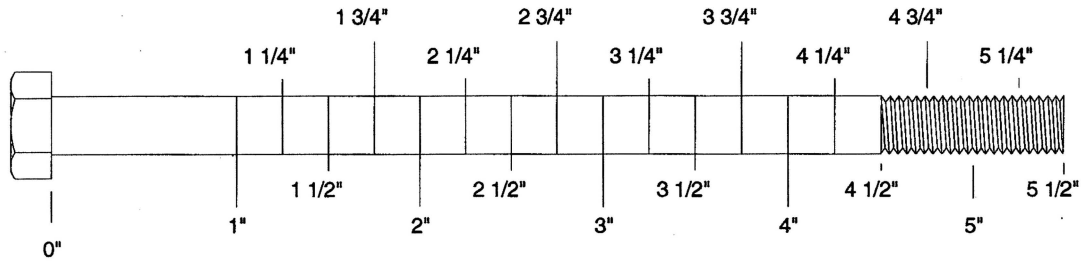
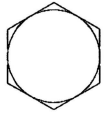
SHCS = Socket Head Cap Screw

SHSS = Socket Head Shoulder Screw

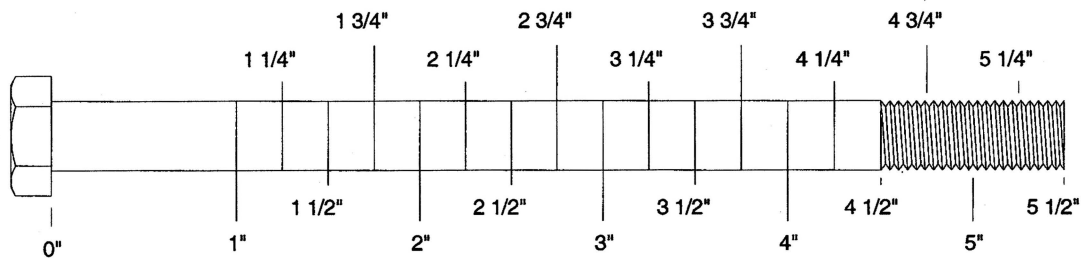
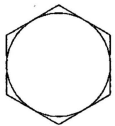
OWNER'S MANUAL

BOLT SIZING CHART

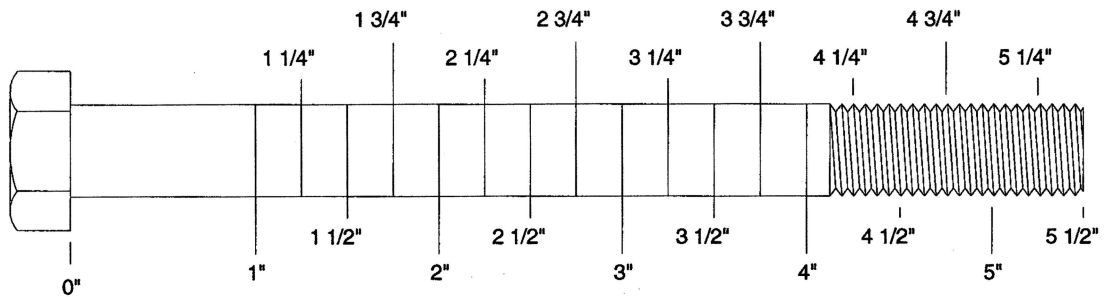
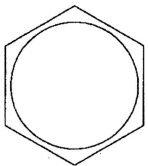
5/16" HHB



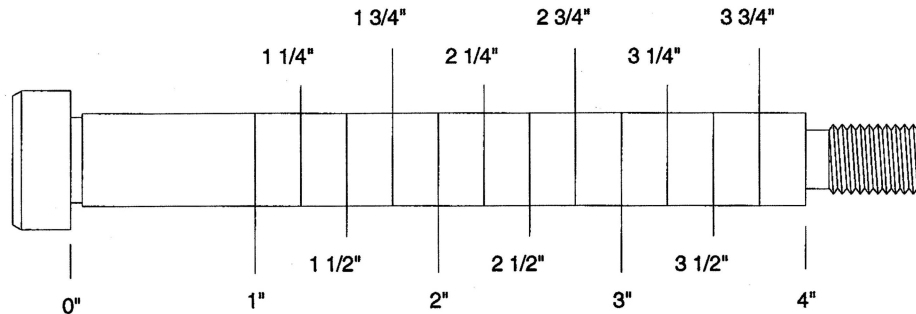
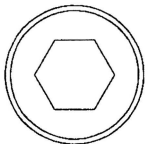
3/8" HHB



1/2" HHB

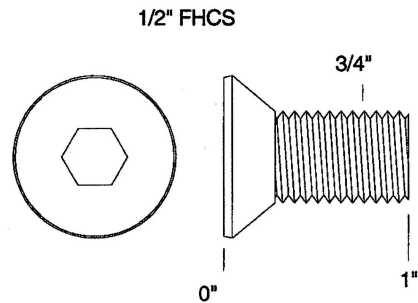
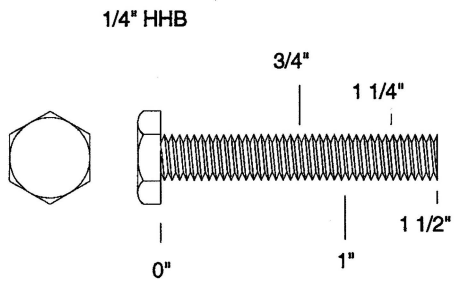
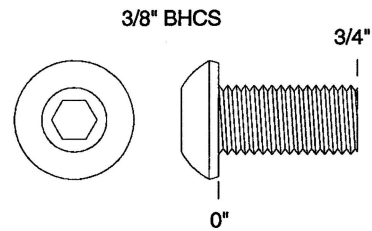
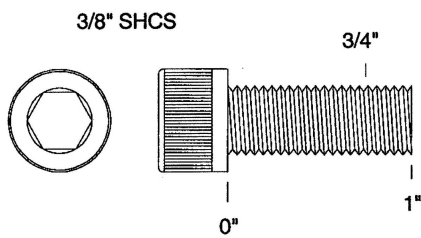
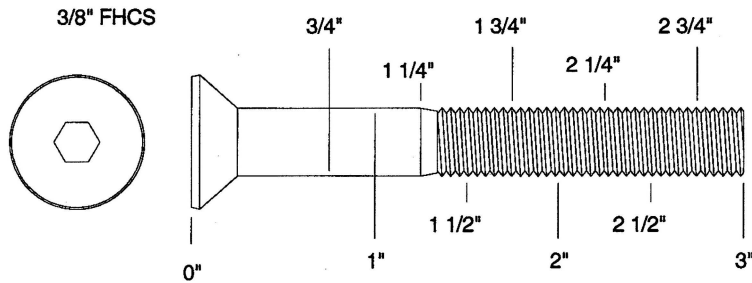


1/2" SHSS



OWNER'S MANUAL

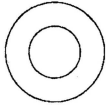
BOLT SIZING CHART (CONTINUED)



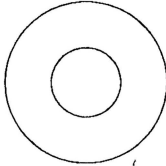
OWNER'S MANUAL

WASHER SIZING CHART

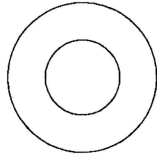
013-0002003
1/4"
FLAT WASHER
SMALL, SAE, 13mm



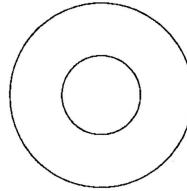
013-0102004
5/16"
FLAT WASHER
LARGE, USS, 22mm



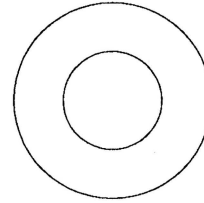
013-0002004
3/8"
FLAT WASHER
SMALL, SAE, 21mm



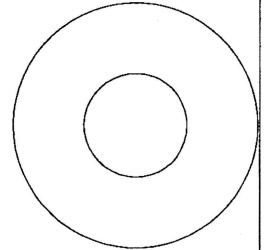
013-0402005
3/8"
FLAT WASHER
LARGE, USS, 25mm



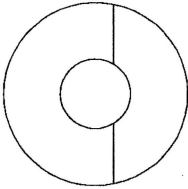
013-0102003
1/2"
FLAT WASHER
SMALL, SAE, 27mm



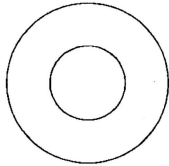
013-0102026
1/2"
FLAT WASHER
LARGE, USS, 34mm



013-0102028
3/8"
CURVED WASHER



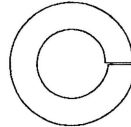
013-0402007
3/8"
FLAT WASHER
22mm O.D.



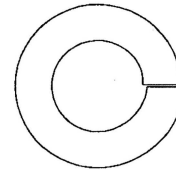
013-0102019
1/4"
LOCK WASHER



013-0102020
3/8"
LOCK WASHER



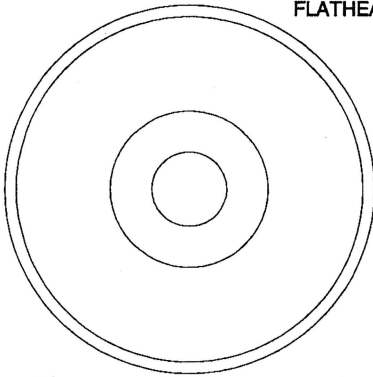
013-0102018
1/2"
LOCK WASHER



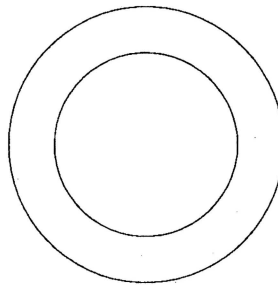
014-0018001
1/2" LONG
SPACER



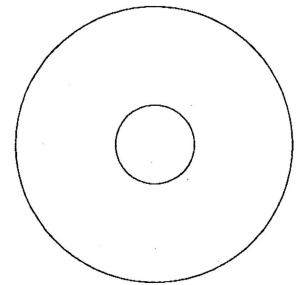
026-01M0238
2" ALUMINUM
FLATHEAD CAP



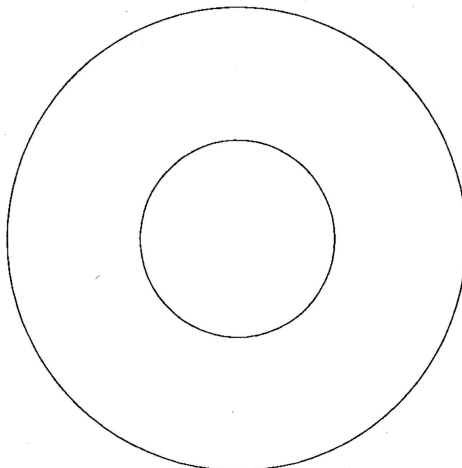
016-0009003
1" SHIM WASHER



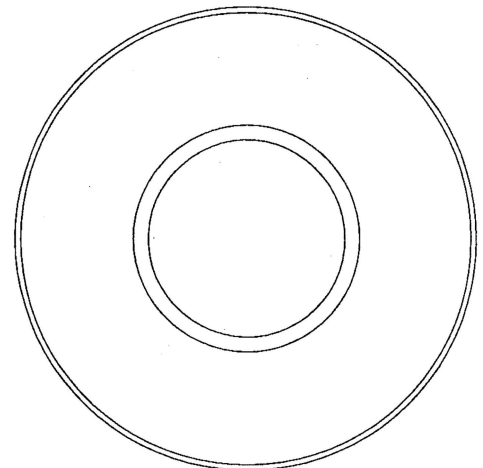
013-0003002
3/8" FENDER WASHER



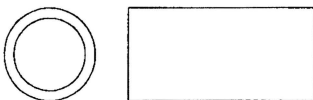
013-0003004
1 1/16"
FENDER WASHER



026-01PL151
PLASTIC 1 1/16"
FENDER WASHER



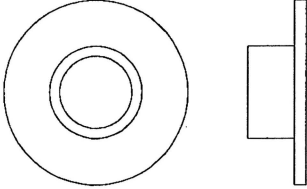
014-0018002
1" LONG
SPACER



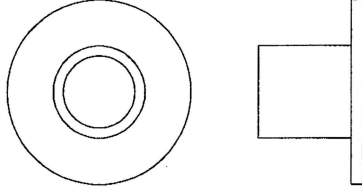
OWNER'S MANUAL

WASHER SIZING CHART (CONTINUED)

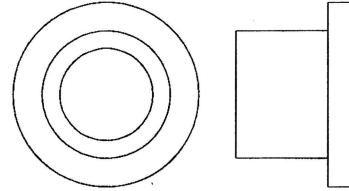
026-01M0211
1/4" LONG
FLANGED SPACER



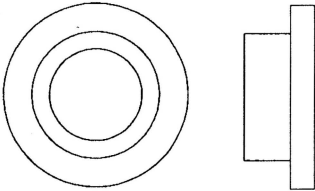
026-01M0198
1/2" LONG
FLANGED SPACER



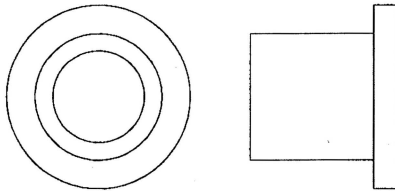
026-01M0760
1/2" LONG HEAVY
FLANGED SPACER



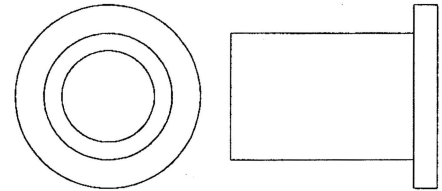
026-01M211T
1/4" LONG HEAVY
FLANGED SPACER



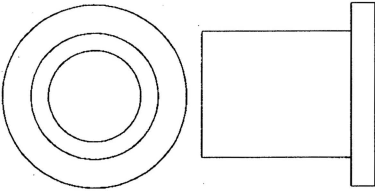
026-01M0532
11/16" LONG HEAVY
FLANGED SPACER



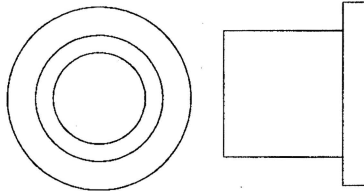
026-01M0551
1" LONG HEAVY
FLANGED SPACER



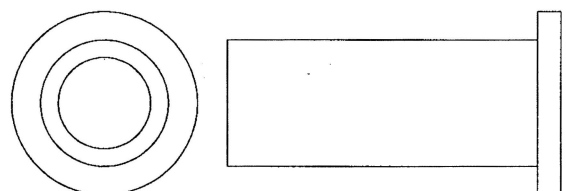
026-01M0788
.81" LONG HEAVY
FLANGED SPACER



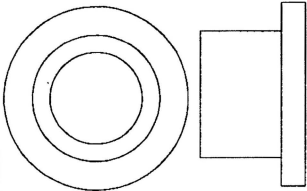
026-01M0780
.65" LONG HEAVY
FLANGED SPACER



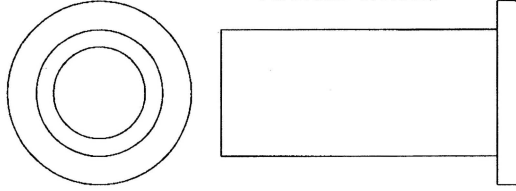
026-01M0761
1 11/16" LONG HEAVY
FLANGED SPACER



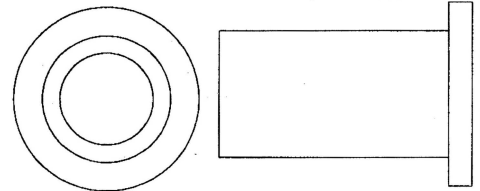
026-01M0789
.44" LONG HEAVY
FLANGED SPACER



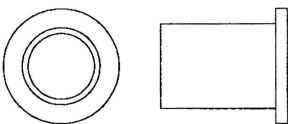
026-01M0762
1 1/2" LONG HEAVY
FLANGED SPACER



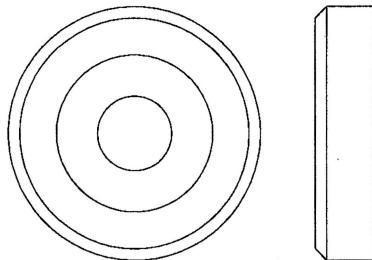
026-01M0768
1 1/4" LONG HEAVY
FLANGED SPACER



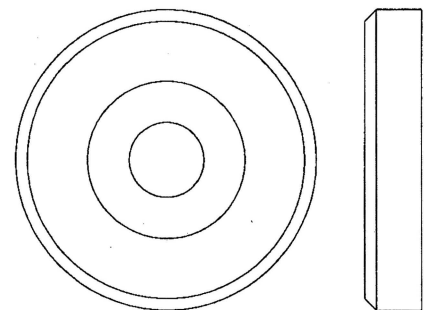
026-01M0600
.625" LONG
FLANGED SPACER



026-01M0240
1 3/8" ALUMINUM
FLATHEAD CAP



026-01M0239
1 5/8" ALUMINUM
FLATHEAD CAP



OWNER'S MANUAL

HOIST FITNESS SYSTEMS **GENERAL MAINTENANCE INFORMATION**

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- Check all pieces for signs of visible wear or damage.
- Check springs in snap hooks and pull-pins for proper tension and alignment.
- If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- Replace ripped or worn upholstery immediately.
- Keep sharp or pointed objects clear of all upholstery.

Decals:

- Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- Inspect all nuts and bolts for any loosening and tighten if needed.
- Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:

- These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- Hoist uses only high quality belt, and mil-spec cables.
- Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

OWNER'S MANUAL

GENERAL MAINTENANCE INFORMATION

(CONTINUED)

Belt and Cable Tension:

- Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
- Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- Wipe down adjusting tubes with a dust free rag before applying lubricant.
- Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

OWNER'S MANUAL

MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY																	
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY																		
Clean; Upholstery	DAILY	WEEKLY																		
Inspect; Cables or Belts and their tension	DAILY	WEEKLY																		
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS																		
Inspect; All Decals	WEEKLY	3 MONTHS																		
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS																		
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS																		
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS																		
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS																		
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY																		
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY																		
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS																		

*Your equipment comes with a commercial maintenance decal.
For personal, in home use, please follow the home maintenance schedule listed above.*

OWNER'S MANUAL

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OWNER'S MANUAL

WEIGHT TRAINING TIPS

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your ROC-IT 203 HOIST® Fitness System, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Enjoy your ROC-IT 203 HOIST Fitness System!

OWNER'S MANUAL

WEIGHT RATIOS

(kg)	MIDROW	(lbs)
31	1	68
35	2	77
39	3	85
43	4	94
47	5	103
51	6	111
54	7	120
58	8	128
63	9	139
68	10	150
73	11	161
78	12	172
83	MAX	183

The above chart shows the standard weight stack for this unit. The weights listed are approximate. HOIST reserves the right to modify the machine without prior notice.

OWNER'S MANUAL

HOIST FITNESS SYSTEMS LIMITED LIFETIME WARRANTY

Hoist Fitness Systems warrants this product to the **original purchaser** to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time. This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear.

WARRANTY CLAIMS. All claims require: Model number, Serial number, Date of installation, and any information supporting the existence of the alleged defect.

**To complete Warranty Registration visit:
www.HOISTFITNESS.com
and click on the Warranty Registration link**

Starting from the original date of purchase, normal wear and tear shall be considered as the following:

COMMERCIAL USE: All malfunctions of upholstery, grips, paint, and chrome that occur after one year; all malfunctions of electronic components, belts, or **cables** after one year; all malfunctions of pulleys, bearings, or bushings that occur after five years. The frame and all welded components are warranted for the life of the product.

HOME USE: All malfunctions of grips, paint, and chrome that occur after ten years; all malfunctions of electronic components, belts, **cables**, or upholstery that occur after ten years; all malfunctions of pulleys, bearings, or bushings that occur after ten years. The frame and all welded components are warranted for the life of the product.

PLEASE NOTE THAT NOT ALL HOIST PRODUCTS ARE MADE FOR COMMERCIAL USE.

Refer to the instructions page of your owners manual or consult with you fitness product dealer to establish if a product is made for commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death!

Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

WHAT IS NOT COVERED BY THIS WARRANTY

Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES. Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

WARRANTY IS NOT TRANSFERABLE. This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory, except the one (1) and five (5) year warranties described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

TRANSPORTATION COSTS. Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs, but will ship freight collect parts either repaired or replaced under these warranties.

Hoist Fitness Systems
9990 Empire St. #130
San Diego, CA. 92126
(800)548-5438

PLEASE KEEP THIS FOR YOUR RECORDS